

Pursuant to 49 CFR §178.2(c), **ERG Environmental Services (ERG)**, as a subsequent distributor of the packaging referenced on the accompanying Work Order/Bill of Lading, hereby states if a UN Number appears on the waste packaging being provided for Generator's use, said packaging complies with the requirements of Part 178, Specifications for Packagings of 49 CFR (except as delivered, as closures are not tightened for shipment). This certification is applicable to the first use of the container(s) only. Any reuse of the container(s) is subject to the reuse and re-conditioning regulations of 49 CFR. This notification applies only to the packaging listed on the accompanying Work Order/Bill of Lading and no other closure notification is provided. If ERG provides a container not covered by this document, ERG will provide separate instructions for said container. Please contact ERG with questions or additional information.

► OPEN HEAD STEEL DRUMS

ROUND HEAD PLUGS		3/4"	2"	<ul style="list-style-type: none"> • Check cover – gasket should be secured in the cover groove. • Place cover with gasket onto drum curl. • Install the drum ring by engaging the cover and drum curl in the ring channel all around the top. • Screw in bolt with nut through ring's lugs. • Tap ring to assist in the closing process. • Torque up bolt to 45 – 55 foot pounds (ft / lb). • Use ring gap as a guide (should be 1/4" to 3/8" wide).
Tri-Sure™ Steel Plugs	Rubber Gasket	12	20	
	Polyethylene, Teflon Gasket	20	30	
Tri-Sure™ Zinc Die Cast Plug	Rubber Gasket	12	20	
	Polyethylene, Teflon Gasket	20	30	
Tri-Sure™ Polypropylene and Nylon Plugs	Rubber Gasket	12	20	
	Polyethylene, Teflon Gasket	20	30	
Tri-Sure™ Polyethylene Plug, High Density	Rubber Gasket	8	15	
	Polyethylene, Teflon Gasket	8	15	
Tri-Sure™ Self Gasketing Polyethylene Plug		5	12	

► CLOSED HEAD STEEL DRUMS

HEX HEAD PLUGS		STEEL		PLASTIC		<ul style="list-style-type: none"> • Check plugs to proper gasket seat. • Gently screw in plug to ensure no cross-threading. • Tighten to prescribed torque on chart to the left). This torque is measured in foot pounds (ft / lb). • Apply cap seals, if required.
		3/4"	2"	3/4"	2"	
Rieke® Steel Plug	Rubber Gasket	15	30	---	---	
	Polyethylene Gasket	20	40	---	---	
Rieke® Plastic Poly-Visegrip Plug	Rubber Gasket	9	20	9	20	
Rieke® Plastic Tamper-Loc® Plug	Rubber Gasket	---	---	---	25	
Rieke® Poly-Visegrip	Plug with Built-in Gasket	9	20	9	20	

► OPEN HEAD PLASTIC DRUMS

<ul style="list-style-type: none"> • Openings in tight head plastic drums must be fitted with bungs bearing National Pipe Thread (NPS) and/or American Buttress (BTR) threads. Bung size must be 2" NPS or 2" BTR or equivalent. • Bungs must be fitted with gaskets appropriate to the bung size and design. • Bungs must be placed into the appropriate openings and tightened to the following torque levels: 	• 2" tamperproof bungs = 25 ft / lb
	• Other 2" bungs = 20 ft / lb
	• 3/4" bungs = 9 ft / lb



► CLOSED HEAD PLASTIC DRUMS

<ul style="list-style-type: none"> • Covers supplied with the drums must be attached to the drums with lever or bolt ring locking bands, as supplied with the drums. • Openings in the drum covers must be fitted with two inch (2") bungs bearing National Pipe Threads (NPS) or American Buttress threads (BTR), as appropriate. Bungs must be tightened to a torque level of 15 foot pounds (ft / lb).

► CUBIC YARD BOXES

<ul style="list-style-type: none"> • Place one (1) strand of 3M Scotch #375 Clear Packing Tape cinched on open end of poly bag contained within the cubic yard box. • Close top flaps of box then place three (3) strands of 3M Scotch #375 Clear Packing Tape across the top flaps.
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► OPEN TOP PAILS – M&M INDUSTRIES "LIFE LATCH GENERATION" PAILS ONLY

5 gal pail with NON-GASKETED lid solids, use matching lid size with trigger attached. To close, seat lid on top of pail. Rotate lid clockwise until small window by the trigger is located to the left of the mark on the side of the pail.	5 gal pail with GASKETED lid, use matching lid size with trigger attached. To close, seat lid on top of pail. Rotate lid clockwise until small window by the trigger is located to the left of the UN mark on the side of the pail.	1.25 gal pail with NON-GASKETED lid, use matching lid size with trigger attached. To close, seat lid on top of pail. Rotate lid clockwise until the trigger post is located left of the mark on the side of the pail. Continue rotating until fully tightened then inspect lid to confirm it is fully seated.	1.25 gal pail with GASKETED lid, use matching lid size with trigger attached. To close, seat lid on top of pail. Rotate lid clockwise until trigger post is located left of the UN mark on the side of the pail. Continue rotating until fully tightened then inspect lid to confirm it is fully seated.
 <p>Continue rotating until lid is fully tightened then inspect lid to confirm it is fully seated.</p>	 <p>Continue rotating until lid is fully tightened, inspect lid to confirm it is fully seated.</p>	